

Date: Thursday, 5/25/2006 3:24:42 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SEAL
Job Number	: 27239		
Estimate Number	: 10084		
P.O. Number	: NIA	Part Number	: D31167
This Issue	: 5/25/2006 S.O. No. : NIA	Drawing Number	: D3116 REVA
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: NIA	Drawing Revision	: A
Previous Run	: NIA	Material	: NIA
Written By	: <u>See comment below</u>	Due Date	: 6/15/2006
Checked & Approved By	: <u>06.05.25</u>	Qty:	200 Um: Each
Comment	: Est. A: 02.05.15 New Issue NG		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 1345

C 206105129 (200)

Seal as per dwg D3116

Possible Supplier: Accurate rubber / Minor rubber P/N ZX2054(replaces P/N ZX2054)

Material release note required

2.0	ZX2054	SEAL
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Comment: Qty.: 100.0000 f(s)/Unit Total : 10000.0000 f(s)
 Seal ZX2054

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

150 PT

AP 06/06/16

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Check dims to dwg and certification attached

W 06-06-19

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: CA29

C 206119106 (150)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
06/06/16	3	Rec'd partial.					

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DP Date: 06/06/19

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Thursday, 5/25/2006 3:24:43 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAL

Job Number: 27239

Part Number: D31167

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

Handwritten: 150 ft
Handwritten: 12 Dec 19/15

Job Completion



Handwritten: C Loc 19106

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN #	DRAWN BY gp	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3116	REV. A SHEET 1 OF 1
DATE 02.04.15		TITLE SEAL	SCALE NTS
A	02.04.15	NEW ISSUE	



D3116-1-XXXX SEAL (REPLACES P/N 110-004-2)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-1-0875

10" LONG = D3116-1-0100

POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES

P/N: 110-004-2 SEAL

COLOR: BLACK



D3116-3-XXXX SEAL (REPLACES P/N 110-160-1)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-3-0875

10" LONG = D3116-3-0100

POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES

P/N: 110-160-1 SEAL

COLOR: WHITE



D3116-5-XXXX SEAL (REPLACES P/N 110-031-4 & 110-031-2)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-5-0875

10" LONG = D3116-5-0100

POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES

P/N: 110-031-4 SEAL, BLACK



D3116-7-XXXX SEAL (REPLACES P/N ZX2054)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-7-0875

10" LONG = D3116-7-0100

POSSIBLE SUPPLIER: ACCURATE RUBBER/MINOR RUBBER

P/N: ZX2054 SEAL



D3116-9-XXXX SEAL (REPLACES P/N ZX1267)

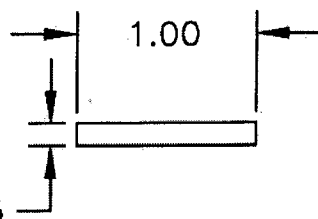
WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-9-0875

10" LONG = D3116-9-0100

POSSIBLE SUPPLIER: ACCURATE RUBBER/MINOR RUBBER

P/N: ZX1267 SEAL



D3116-11-XXXX SEAL

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-11-0875

10" LONG = D3116-11-0100

POSSIBLE SUPPLIER: LONG HORN INDUSTRIAL SUPPLY

P/N: 100S-1.00x1/8 THICK RED SILICONE TAPE
50 DUROMETER, MEETS MIL-R-5847

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

RELEASED
102.05.06

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27239

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CUSTOMER

DART AEROSPACE

1270 ABERDEEN STREET
 HAWKESBURY ONTARIO K6A-1K7 CANADA
 PHONE: 999 999-999999
 FAX: 999 999-99

MINOR RUBBER

49 Ackerman St, Bloomfield NJ 07003
 Tel (973) 338-6800 Fax (973) 893-1399

PACKING SLIP

303344

S Mark for MAIN FINISHED GOODS LOCATION

SHIP TO

Dart Aerospace

1270 ABERDEEN STREET
 HAWKESBURY ONTARIO K6A-1K7 CANADA
 PHONE: 999 999-999999 FAX: 999 999-99

CUSTOMER PO# P000001345

MINOR RUBBER ORDER# 146526

PICK LINE #	CUST LINE #	MR SUB #	MR LINE #	IC	QTY	PART #	
1	1	0	1	7260 / 0	150 / FT	D3116-7 REF*	
NEOPRENE		40	BLACK			DWG-REV-EC	
	Country	USA	Catalog: ZX-2054			NSN	
	Lot#	24275	Cure Date	June 2006			

CERTIFICATION OF COMPLIANCE

This is to certify that the item(s) stated in this packing list were produced in accordance with the requirements of the above referenced purchase order, subject to any exceptions, modifications or limitations as may have been stated in our quotation and/ or purchase order acknowledgement; one or both of which were previously provided.

All applicable physical and material test reports*, as well as dimensional and visual inspection records, are on file at our Bloomfield New Jersey facility, and can be made available for your review.

President

* Please note that testing is not performed on every lot of material produced. Unless specific arrangements for testing are made prior to production, all data provided would be based on prior testing of the compound; results being indicative, but not specific.